

# HELIX 6 Flute End Mills

- Features:
- 1.High spiral groove type, increase the damage points
  2. Lengthen the duration of damage
  - 3.Knife-side can do Arc Design,Breakage rate of less. H R C 63-65

CUTTER DIAMETE = R LENGTH OF CUT = L1 SHANK DIAMETER = D OVERALL LENGTH = L

R	L1	L	Flute
4.0	10.0	50	6
5.0	12.5	50	6
6.0	15.0	65	6
8.0	20.0	60	6
10.0	20.0	75	6
12.0	25.0	75	6
16.0	32.0	100	6
20.0	40.0	100	6

