

HELIX HRC 60 - 65 Ball Nose End Mills



Helix Angle: 35 Average Grain Size 0.3-0.5 μ m Bending Strength: 330KG HRA: 93.5

Particularly suitable for aerospace parts, bicycle parts, motor vehicles parts, electronic components.etc

CUTTER DIAMETER = R LENGTH OF CUT = L1 SHANK DIAMETER = D OVERALL LENGTH = L

Overall Length (Standard)

R	D	L1	L	Flute
0.5R	4	2	50	2 or 4
0.75R	4	3	50	2 or 4
1.0R	4	4	50	2 or 4
1.5R	4	6	50	2 or 4
2.0R	4	8	50	2 or 4
3.0R	6	12	50	2 or 4
4.0R	8	16	60	2 or 4
5.0R	10	20	75	2 or 4
6.0R	12	24	75	2 or 4
8.0R	16	32	100	2 or 4

Extend Length (100L)

R	D	Flute
2.0R	8	2 or 4
3.0R	12	2 or 4
4.0R	16	2 or 4
5.0R	10	2 or 4
6.0R	12	2 or 4
8.0R	16	2 or 4