

HRC 60– 65 End Mills



Helix Angle: 35 Average Grain Size 0.3-0.5 μ m Bending Strength: 330KG HRA: 93.5

Particularly suitable for aerospace parts, bicycle parts, motor vehicles parts, electronic components.etc

CUTTER DIAMETER = R LENGTH OF CUT = L1 SHANK DIAMETER = D OVERALL LENGTH = L

Overall Length (Standard)

| R | D | L1 | L | Flute |
|------|----|------|----|--------|
| 1.0 | 4 | 2.5 | 50 | 2 or 4 |
| 1.5 | 4 | 5 | 50 | 2 or 4 |
| 2.0 | 4 | 5 | 50 | 2 or 4 |
| 2.5 | 4 | 5 | 50 | 2 or 4 |
| 3.0 | 4 | 7.5 | 50 | 2 or 4 |
| 4.0 | 4 | 10 | 50 | 2 or 4 |
| 5.0 | 6 | 12.5 | 50 | 2 or 4 |
| 6.0 | 6 | 15 | 50 | 2 or 4 |
| 8.0 | 8 | 20 | 60 | 2 or 4 |
| 10.0 | 10 | 25 | 75 | 2 or 4 |
| 12.0 | 12 | 30 | 75 | 2 or 4 |

Extend Length (100L)

| R | L1 | Flute |
|----|----|--------|
| 4 | 20 | 2 or 4 |
| 6 | 25 | 2 or 4 |
| 8 | 30 | 2 or 4 |
| 10 | 45 | 2 or 4 |
| 12 | 45 | 2 or 4 |
| 16 | 50 | 2 or 4 |
| 20 | 50 | 2 or 4 |