

Micro Grain 4 Flute Ball Nose End Mills For Stainless Steel

Helix Angle: 35 Average Grain Size $0.5 \mu\text{m}$ Bending Strength: 330KG HRA: 93.5

Particularly suitable for aerospace parts, bicycle parts, motor vehicles parts, electronic components.etc

(High-speed machine 15,000 rpm CNC Machining and heat treatment processing hard)

CUTTER DIAMETE = R LENGTH OF CUT = L1 SHANK DIAMETER = D OVERALL LENGTH = L

Standard

R	D	L1	L
0.5R	4	2	50
0.75R	4	3	50
1.0R	4	4	50
1.5R	4	6	50
2.0R	4	8	50
3.0R	6	12	50
4.0R	8	16	60
5.0R	10	20	75
6.0R	12	24	75

Extend Length (100L)

R	L1
2.0R	8
3.0R	12
4.0R	16
5.0R	10
6.0R	12
8.0R	16

