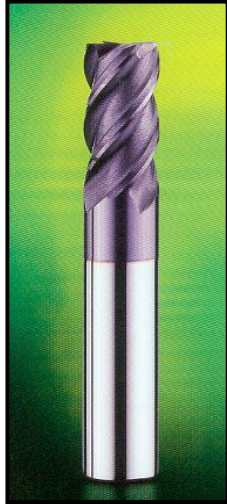


# Super Micro Grain 2 and 4 Flute End Mills



Helix Angle: 35 Average Grain Size 0.3-0.5  $\mu$  m Bending Strength: 330KG HRA: 93.5 HRC: 55-57  
 Particularly suitable for aerospace parts, bicycle parts, motor vehicles parts, electronic components.etc  
 (High-speed machine 15,000 rpm CNC Machining and heat treatment processing hard)

CUTTER DIAMETE = R LENGTH OF CUT = L1 SHANK DIAMETER = D OVERALL LENGTH = L

Standard

R	D	L1	L
1.0	4	2.5	50
2.0	4	5	50
3.0	3	7.5	50
4.0	4	10	50
5.0	6	12.5	50
6.0	6	15	50
8.0	8	20	60
10.0	10	25	75
12.0	12	30	75

Extend Length (100L)

R	L1
4	20
6	25
8	30
10	45
12	45
16	50
20	50