

# Super Micro Grain 2 and 4 Flute Rib Processing End Mills



Average Grain Size  $0.5 \mu\text{m}$  Bending Strength: 380KG HRA: 93.0 HRC: 55-60

CUTTER DIAMETER = R LENGTH OF CUT = L1 SHANK DIAMETER = D OVERALL LENGTH = L

R	L1	L2	D	Flute
0.3	0.5	5-6	4	2
0.4	0.6	5-6	4	2
0.5	0.8	5-6	4	2
0.6	0.9	5-6	4	2
0.8	1.2	5-6	4	2

R	L1	D
0.2	0.3	4
0.2	0.3	4
0.3	0.5	4
0.4	0.8	4
0.5	0.8	4
0.6	0.9	4
0.8	1.2	4

R	L1	L2	D	Flute
1	2	10	4	2
1.5	3	10	4	2
1.5	3	15	4	2
1.5	3	20	4	2
2	4	10	4	2
2	4	15	4	2
2	4	25	4	2
2.5	5	10	4	2
2.5	5	15	4	2
2.5	5	20	4	2
2.5	5	25	4	2