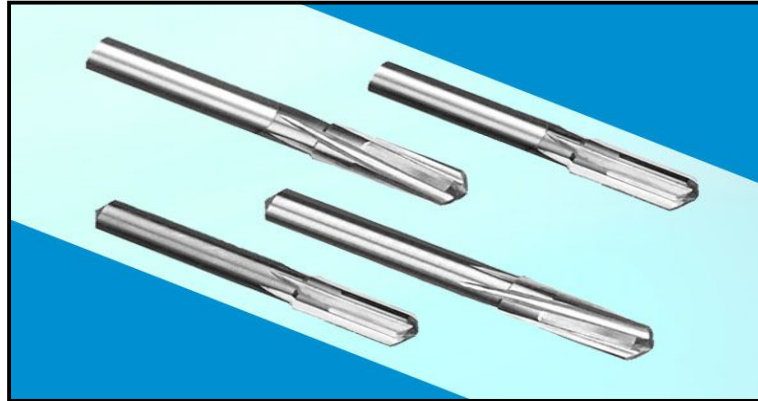


Tungsten Carbide Machine Reamer



Helix Angle: 7~12

Level: H7 +0.01~+0.015

CUTTER DIAMETER = R LENGTH OF CUT = L2 SHANK DIAMETER = D OVERALL LENGTH = L

R	L2	L	D	Flute
1.0	6	34	1.0	4
1.5~2.0	8	40	1.5	4
2.1~2.5	11	49	2.0	4
2.6~3.0	15	57	2.5	4
3.1~3.5	15	61	3.0	4
3.6~4.0	18	70	3.5	4
4.1~4.5	19	75	4.0	4
4.6~5.0	21	80	4.5	4
5.1~5.5	23	86	5.0	6
5.6~6.0	26	93	5.5	6
6.5	28	101	6.5	6
7.0	31	109	8.0	6
7.5	31	109	8.0	6
8.0	33	117	8.0	6
8.5	33	117	8.0	6
9.0	36	125	10.0	6
9.5	36	125	10.0	6
10.0	38	133	10.0	6

R	L2	L	D	Flute
10.5	38	133	10.0	6
11.0	41	142	10.0	6
11.5	41	142	10.0	6
12.0	44	151	10.0	6
12.5	44	151	12.0	6
13.0	44	151	12.0	6
13.5	47	160	12.0	8
14.0	47	160	12.0	8
14.5	50	162	12.0	8
15.0	50	162	12.0	8
15.5	52	170	12.0	8
16.0	52	170	12.0	8